

Yokogawa ProSafe-RS SIS

COURSE CONTENT

GET IN TOUCH



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About Multisoft

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About Course

The Yokogawa ProSafe-RS SIS Training focuses on the engineering, configuration, operation, testing, and maintenance concepts associated with safety automation environments. Participants gain practical exposure to ProSafe-RS architecture, SCS and I/O configuration, safety application logic, interlocks, shutdown functions, diagnostics, CENTUM VP integration, and system testing. The course combines technical concepts with practical scenarios to prepare professionals for SIS-related engineering and operational responsibilities across process industries.

Module 1: Introduction to Safety Instrumented Systems (SIS)

- ✓ Overview of industrial process safety
- ✓ Basic concepts of Safety Instrumented Systems
- ✓ Purpose and role of an SIS
- ✓ Basic Process Control System (BPCS) vs. SIS
- ✓ Safety Instrumented Functions (SIF)
- ✓ Hazardous events and risk reduction
- ✓ Introduction to Emergency Shutdown Systems (ESD)
- ✓ Fire and Gas System considerations
- ✓ SIS applications in process industries

Module 2: Functional Safety Fundamentals and Safety Lifecycle

- ✓ Introduction to functional safety
- ✓ Functional safety terminology
- ✓ Understanding risk and tolerable risk
- ✓ Safety Integrity Level (SIL) concepts
- ✓ SIL 1, SIL 2, SIL 3, and SIL 4 overview
- ✓ Safety lifecycle concepts
- ✓ Safety requirements and specifications
- ✓ Verification and validation concepts
- ✓ Functional safety management considerations
- ✓ Documentation throughout the safety lifecycle

Module 3: Yokogawa ProSafe-RS System Overview

- ✓ Introduction to Yokogawa ProSafe-RS
- ✓ Role of ProSafe-RS in process safety
- ✓ ProSafe-RS system capabilities
- ✓ Typical industrial applications
- ✓ Integrated control and safety concepts
- ✓ System scalability and availability
- ✓ Engineering and operational environment
- ✓ Overview of ProSafe-RS system workflow

Module 4: ProSafe-RS System Architecture and Components

- ✓ ProSafe-RS architecture overview
- ✓ Safety Control Station (SCS)
- ✓ Engineering Station functions
- ✓ Human-machine interface considerations
- ✓ Safety communication architecture
- ✓ System networks and communication paths
- ✓ Safety I/O subsystem
- ✓ Redundancy concepts
- ✓ Power supply and system component considerations
- ✓ System topology interpretation
- ✓ Relationship between control and safety components

Module 5: Engineering Environment and System Configuration

- ✓ Introduction to the ProSafe-RS engineering environment
- ✓ Engineering workflow
- ✓ Creating and managing projects
- ✓ Project structure and organization
- ✓ System definition
- ✓ Station configuration
- ✓ Hardware definition
- ✓ Database configuration concepts
- ✓ Engineering parameters
- ✓ Project documentation
- ✓ Configuration consistency checks
- ✓ Download and configuration management concepts

Module 6: Safety Control Station (SCS) Configuration

- ✓ SCS architecture
- ✓ Functions of the Safety Control Station
- ✓ Creating an SCS configuration
- ✓ Processor configuration
- ✓ Redundant SCS concepts
- ✓ SCS database organization
- ✓ Resource configuration
- ✓ Execution and processing concepts
- ✓ Communication settings

- ✓ SCS status monitoring
- ✓ Configuration verification
- ✓ SCS operational considerations

Module 7: I/O Modules and Field Device Configuration

- ✓ Safety I/O architecture
- ✓ Digital input configuration
- ✓ Digital output configuration
- ✓ Analog input configuration
- ✓ Analog output considerations
- ✓ I/O module assignment
- ✓ Channel configuration
- ✓ Field signal handling
- ✓ Signal status and quality
- ✓ Fail-safe states
- ✓ Input and output diagnostics
- ✓ Redundant I/O considerations
- ✓ Field device interfacing
- ✓ I/O testing and verification

Module 8: Safety Application and Logic Engineering

- ✓ Safety application structure
- ✓ Logic engineering principles
- ✓ Function block concepts
- ✓ Boolean logic implementation

- ✓ AND, OR, NOT, and voting logic
- ✓ Timers and counters
- ✓ Set/reset functions
- ✓ Comparison functions
- ✓ Analog processing concepts
- ✓ Cause-and-effect implementation
- ✓ Permissive logic
- ✓ Trip logic
- ✓ Reset and restart philosophy
- ✓ Application verification
- ✓ Logic testing practices

Module 9: Sequence, Interlock, and Shutdown Logic

- ✓ Understanding process interlocks
- ✓ Safety interlock design
- ✓ Start permissives
- ✓ Shutdown permissives
- ✓ Process trip conditions
- ✓ Emergency shutdown logic
- ✓ Unit and equipment shutdown
- ✓ Sequence control concepts
- ✓ First-out indication concepts
- ✓ Latching and reset strategies
- ✓ Bypass and override considerations
- ✓ Voting arrangements
- ✓ 1oo1, 1oo2, 2oo3, and related voting concepts

- ✓ Cause-and-effect matrix implementation
- ✓ Practical shutdown application scenarios

Module 10: ProSafe-RS and CENTUM VP Integration

- ✓ Integrated Control and Safety System concepts
- ✓ Overview of ProSafe-RS and CENTUM VP integration
- ✓ Communication between SIS and DCS
- ✓ Data exchange principles
- ✓ SCS data visualization
- ✓ Operator access to safety information
- ✓ Alarm and status display
- ✓ Safety faceplates and operational views
- ✓ Integrated engineering considerations
- ✓ Maintaining independence of safety functions
- ✓ Communication troubleshooting considerations

Module 11: Operation, Monitoring, Alarms, and Events

- ✓ ProSafe-RS operational concepts
- ✓ System status monitoring
- ✓ SCS status information
- ✓ Process safety status visualization
- ✓ Alarm handling
- ✓ Event management
- ✓ Sequence of Events (SOE) concepts
- ✓ Trip and shutdown indication

- ✓ Diagnostic messages
- ✓ Operator interaction with safety applications
- ✓ Bypass and override monitoring
- ✓ System health monitoring
- ✓ Operational response to abnormal conditions

Module 12: Diagnostics, Troubleshooting, Maintenance, and Security

- ✓ ProSafe-RS diagnostic functions
- ✓ Hardware diagnostic information
- ✓ Communication diagnostics
- ✓ I/O fault identification
- ✓ SCS fault analysis
- ✓ System alarm interpretation
- ✓ Troubleshooting methodology
- ✓ Online monitoring considerations
- ✓ Maintenance practices
- ✓ Component replacement considerations
- ✓ Preventive maintenance
- ✓ User access and engineering privileges
- ✓ Security considerations for safety systems
- ✓ Change management
- ✓ Audit and configuration control

Module 13: Testing, Validation, Backup, and Practical Project

- ✓ SIS testing concepts
- ✓ Application logic testing
- ✓ I/O testing
- ✓ Interlock testing
- ✓ Cause-and-effect verification
- ✓ Functional testing
- ✓ Proof testing concepts
- ✓ Validation considerations
- ✓ Factory Acceptance Test (FAT) concepts
- ✓ Site Acceptance Test (SAT) concepts
- ✓ Backup procedures
- ✓ Project restoration concepts
- ✓ Configuration version management
- ✓ Documentation and handover
- ✓ Practical ProSafe-RS engineering scenario
- ✓ Configuring representative safety signals
- ✓ Creating shutdown and interlock logic
- ✓ Monitoring application status
- ✓ Diagnosing simulated system faults
- ✓ Final application review